

148X210mm

MILIGHT Universal Truck Side Steps

Tools Needed:

- Phillips screw driver x2 (both long and short)
- Power Drill, drill bits (1/8", 1/4", 3/8")
- Center punch
- Ratchet with socket
- Small round file
- Open end wrench
- Black marker



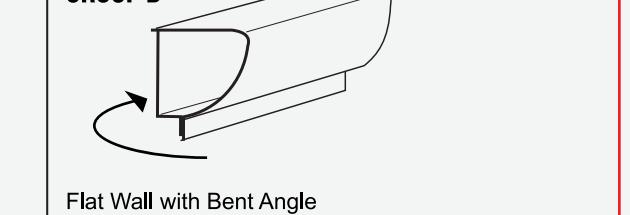
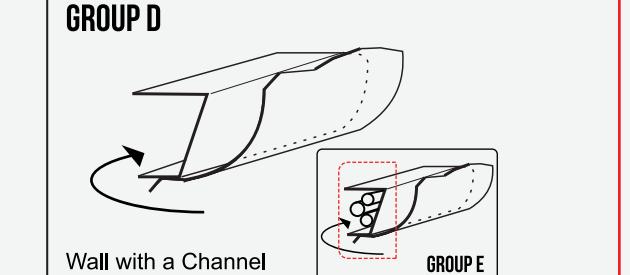
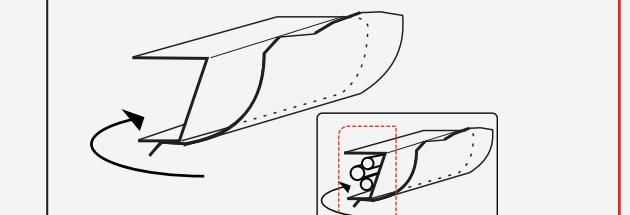
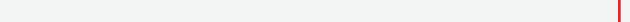
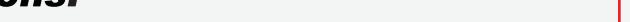
INSTRUCTION FOR RAM 09-18 MODELS ONLY:

Notes

- Do not install this product to your vehicle if the vehicle's body metal is rusted or otherwise damaged.
- Before drilling any holes, be sure the area is clear of any obstacle.
- Do not modify step or installation hardware. Use step only on vehicles listed on application chart.
- Use steps to enter and exit vehicle only.

Before Installation:

Check your vehicle's body metal (rocker panel) underneath to determine which group your vehicle's body belongs to. Follow the instructions for your vehicle only.

Vehicle Body Style Group Diagram**GROUP A****GROUP C****GROUP B****GROUP D****GROUP E****Installation Instructions:**

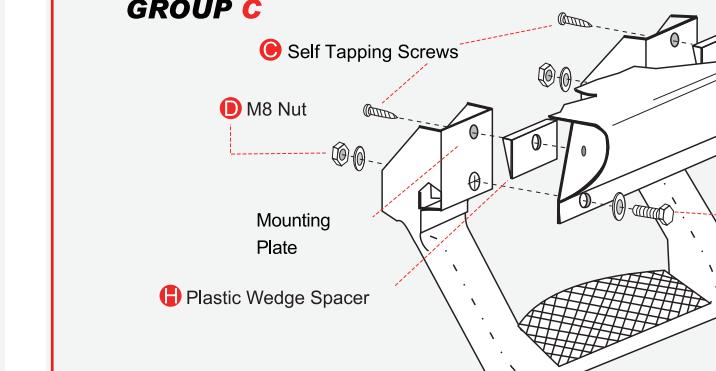
1 Find a proper position to mount the step.

Note:

For correct placement, the center of the step should be in line with the front edge of the seat's frame, also the step's mounting plate should be able to lay flat against the vehicle's rocker panel.

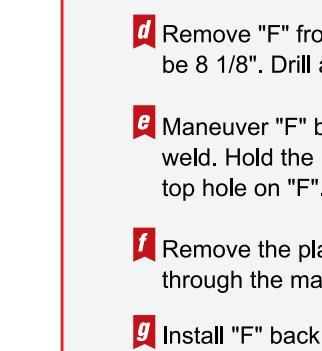
INSTRUCTIONS FOR GROUP A,B, and C :

2 Mark a vertical line on the pinch weld flange of the rocker panel. Measure 4 1/16" out on each side of the line and mark those points.

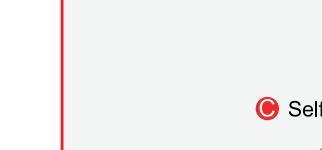


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INSTRUCTIONS FOR GROUP D and E:



GROUP A



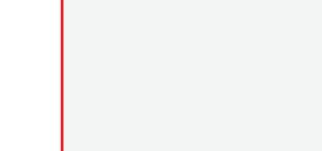
GROUP D



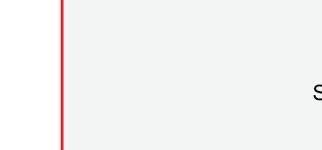
GROUP B



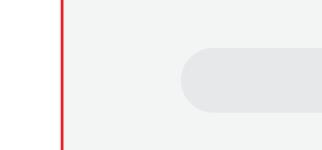
GROUP C



GROUP E



GROUP F



GROUP G



GROUP H



3 Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

4 Place the step in its mounting position and make sure it is level. Mark a point on each of the step's legs through the 3/8" holes just drilled.

5 Remove the step and use a 3/8" drill bit to drill a hole on marked points on the step.

6 See below for the rest of the installation.

d Remove "F" from the step, the distance between the marked points on the step should be 8 1/8". Drill a 3/8" hole through the marked points on the step.

e Maneuver "F" back into position. Insert "A" and "E" through the 3/8" holes on the pinch weld of the rocker panel. Measure 4 1/16" out on each side of the line and mark those points.

f Remove the plastic door entry cover and move the wire harness aside. Drill a 1/8" hole through the marked points on the body metal.

g Install "F" back into the mounting position. See below for the rest of the installation.

GROUP D

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP B

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP C

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP E

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP F

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP G

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP H

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP I

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP J

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP K

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP L

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP M

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP N

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP O

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP P

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP Q

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP R

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP S

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP T

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP U

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP V

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP W

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP X

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP Y

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP Z

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

GROUP AA

a Drill a 3/8" hole on these points. Before drilling make sure you center the 3/8" drill bit on the flange, use a center punch and 1/8" drill bit to drill a pilot hole for best results.

b See below for the rest of the installation.

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