

# 420\*285MM

210x285mm

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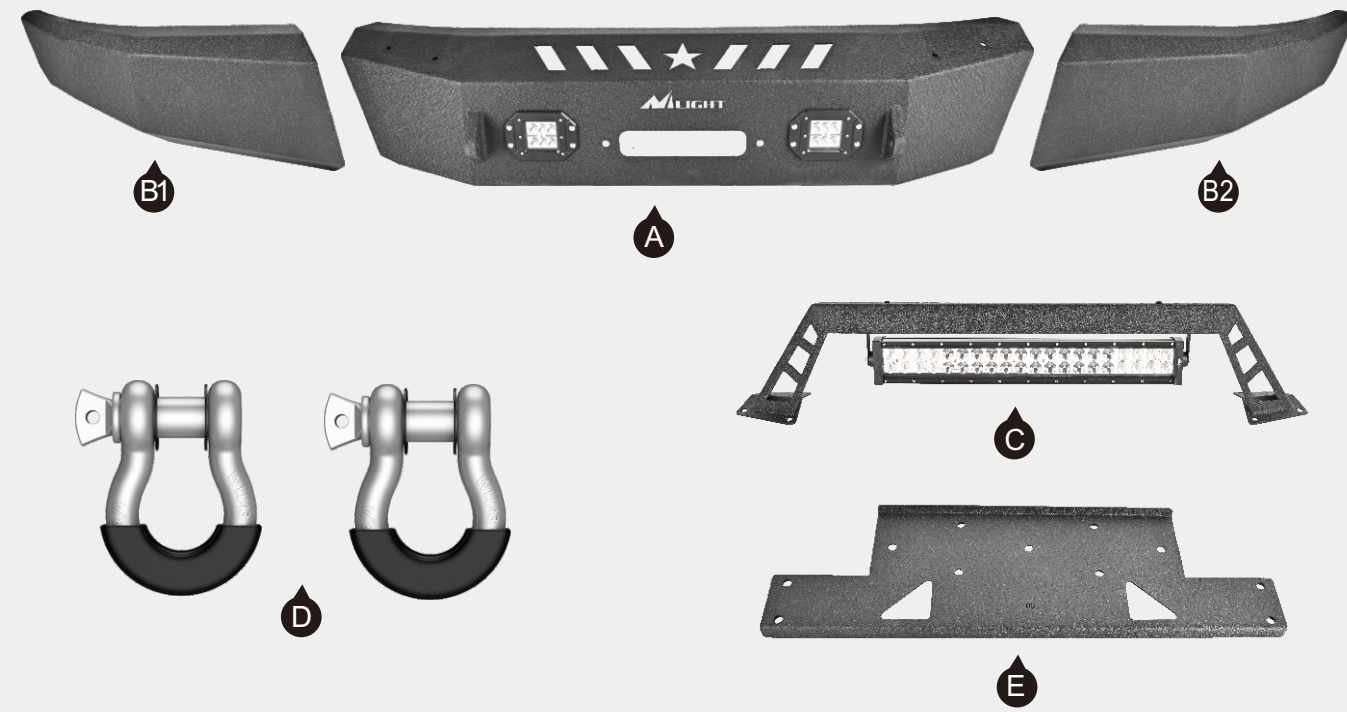
210x285mm



## Pickup Truck Front Bumper

For 2009-2014 Ford F150

(1)Contents:



### Notes

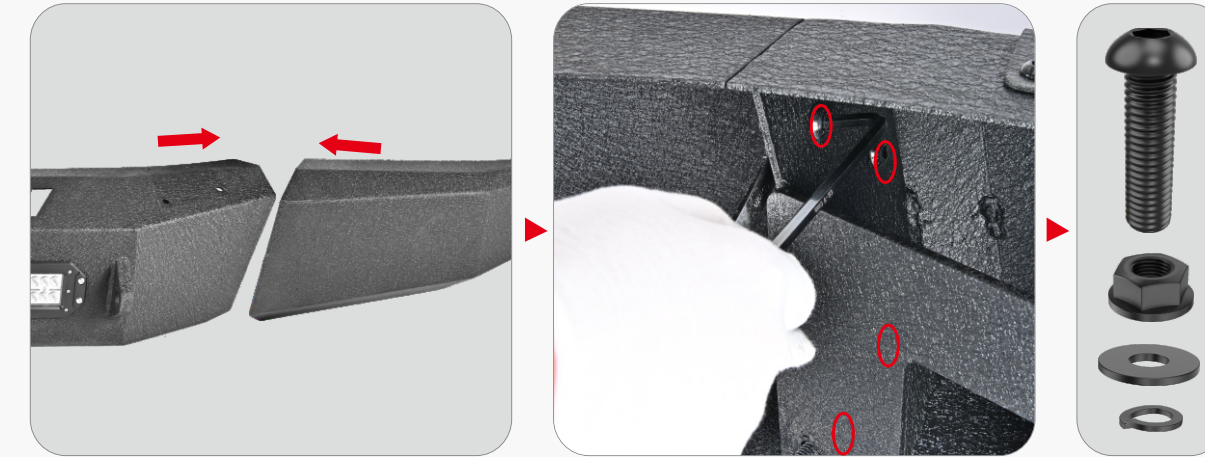
- Read this instruction carefully before starting installation.
- Proper tools will improve the quality of installation and reduce the time required.
- Please contact us if missing parts or any damage found.

(2)Installation time: About 1 hour, 2-3 people may be needed.

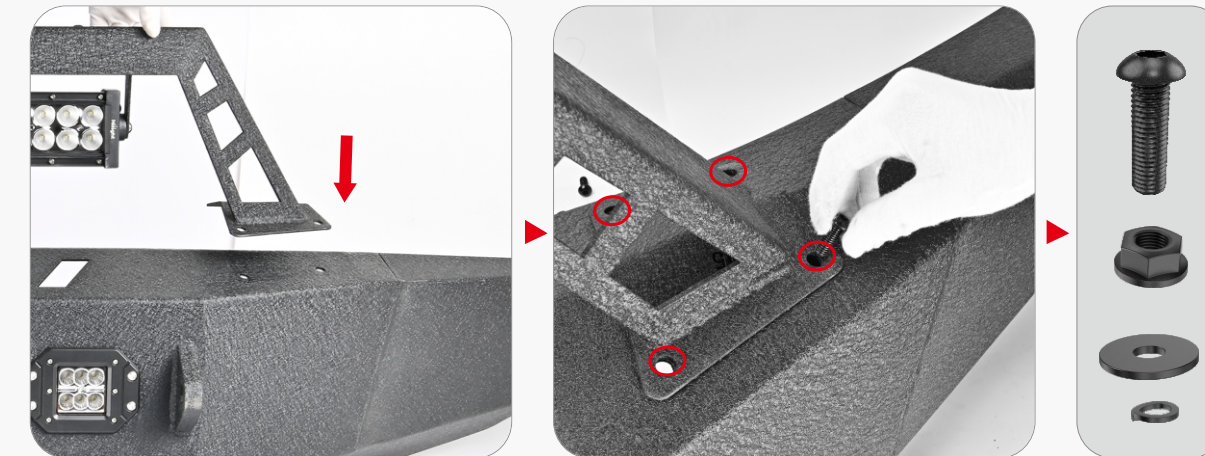
## Installation Instruction

### 1 Step1 Assemble the bumper.

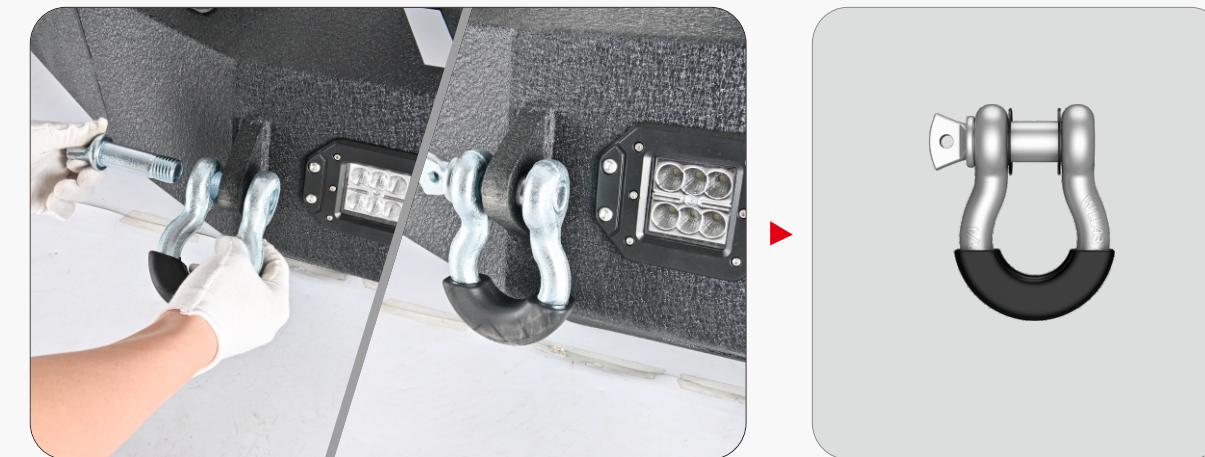
(1)Connect the PART B1, B2 and A, with 8 of F1, F2&F4, and 16 of F3.



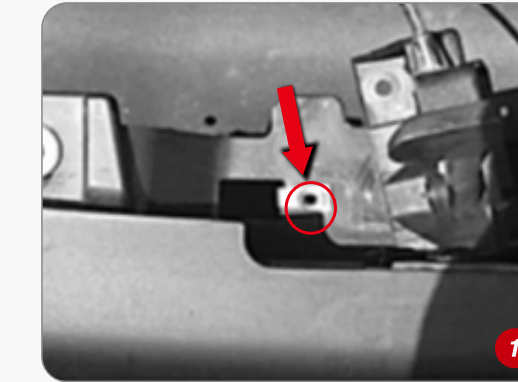
(2)Install the PART C, with 8 of G1, G2, G3&G4



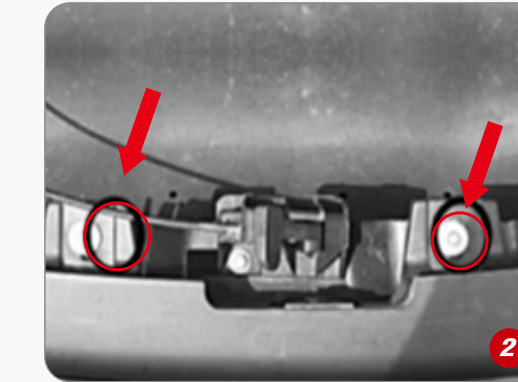
(3)Install the PART D



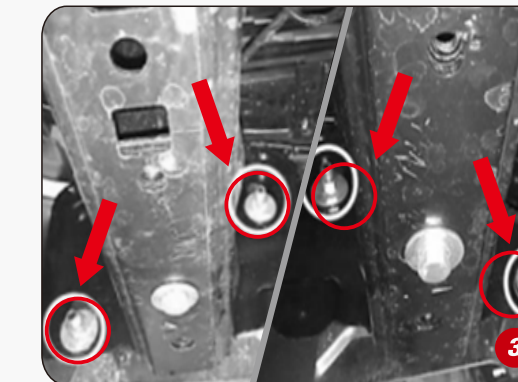
### 2 Step2 Remove the factory OEM bumper.



(1)Remove 1 center factory bolt and move the hood release out of the way of the installation.



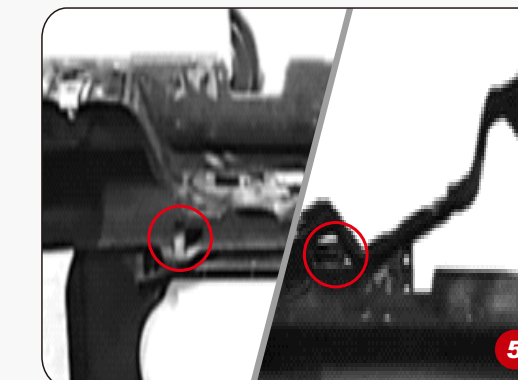
(2)Remove 2 outside factory bolts on hood release latch.



(3)Working under the truck remove four 18mm nuts from frame where bumper attaches (2 bolts per side)



(4)With the help of an assistant pull the bumper off the truck frame. Set aside all factory hardware.

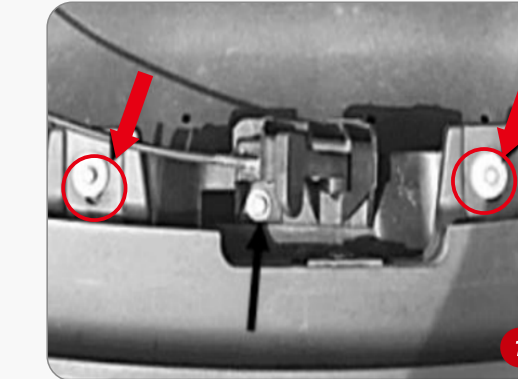


(5)Remove 2 factory outside bolts and lift bracket away from bumper.



(6)Remove the 2 speed clips from the top edge of the bumper and save.

### 3 Step3 Install the new bumper.



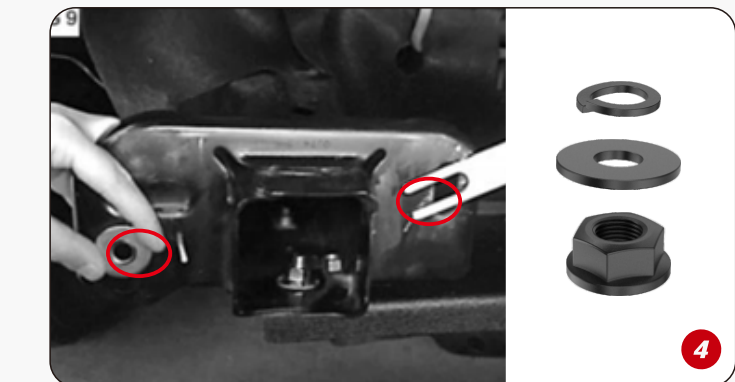
(1)Place Factory Hood release bracket back into the truck. Line up the holes in the Bumper Cap with the holes in the Hood release bracket.



(2)Install the PART E on the vehicle, with 4 of PART H1, H2&H4, 8 of PART H3.



(3)Install the removed hood back on the vehicle.



(4)Install the bumper on the vehicle, using with 4 of H2, H3&H4.



Enjoy Your New Nlight Bumper!

