

# 420\*285MM

210x285mm

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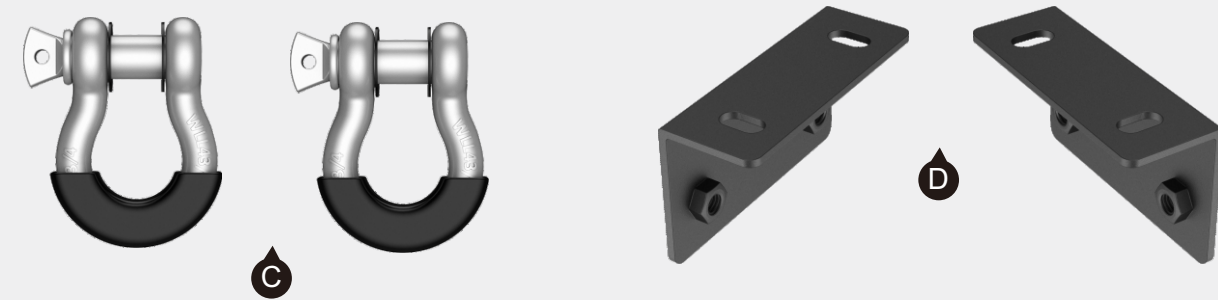
210x285mm



## Pickup Truck Rear Bumper

### For 2014-2020 Toyota Tundra

#### (1)Contents:



#### Notes

- Read this instruction carefully before starting installation.
- Proper tools will improve the quality of installation and reduce the time required.
- Please contact us if missing parts or any damage found.

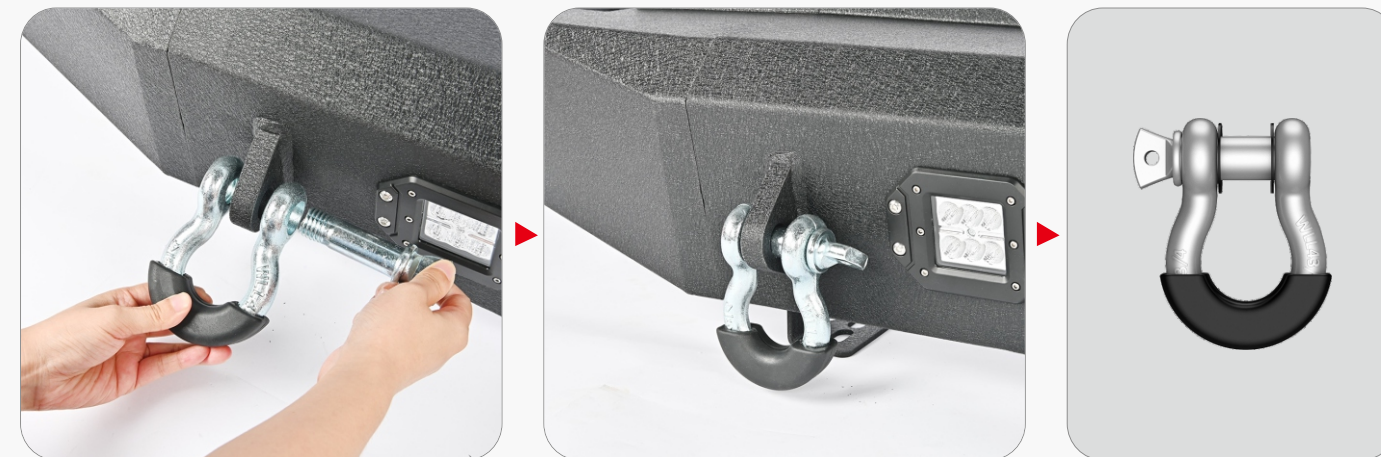
(2)Installation time: About 1 hour, 2-3 people may be needed.

### Installation Instruction

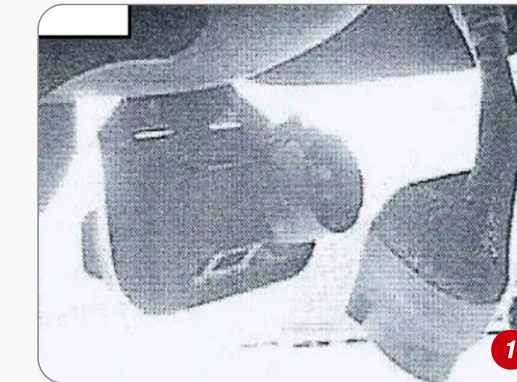
- 1 Step1**  
**Assemble the bumper.**  
(1)Connect the PART B1, B2 and A, with 6 of E2, E3&E5, 12 of E4.



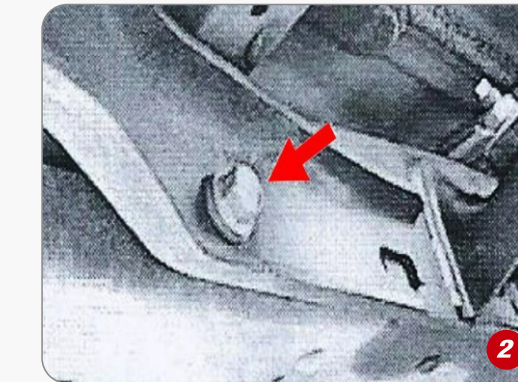
- (2)Install the PART C.



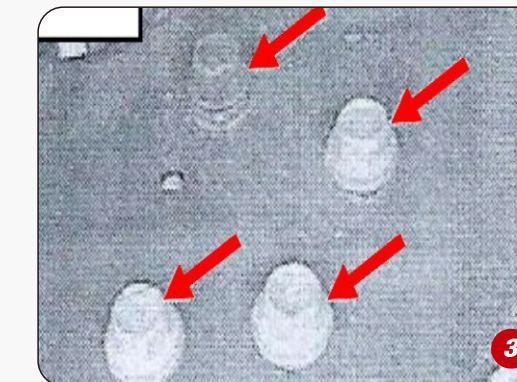
- 2 Step2**  
**Remove the factory rear bumper**



- (1)Locate and remove the wiring harness connected to the lights and the tow hitch receiver

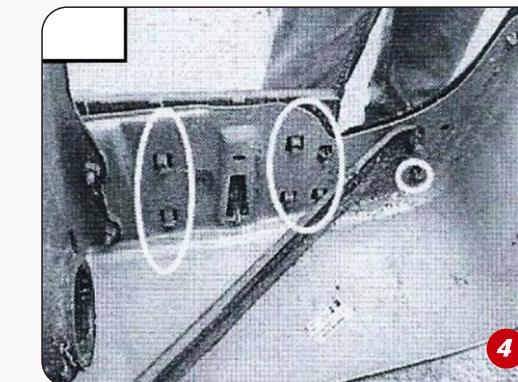


- (2)Locate and remove the single 16mm bolt attaching the rear of the tow hitch to the frame of the vehicle



- (3)Locate and remove the four 16 bolts towards the front of the tow hitch.

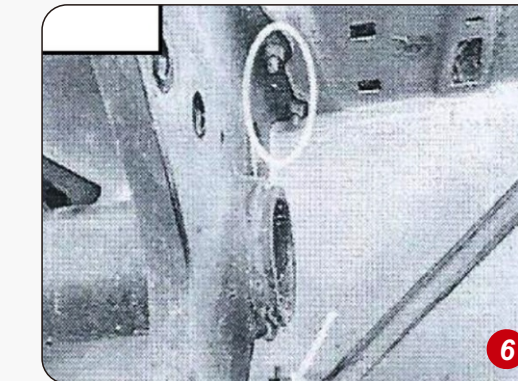
**NOTE:** The removal of these bolts will allow the bumper to fall. Make sure there is sufficient support for the bumper and the hitch.



- (4)Place bumper with tow hitch onto work bench and remove license plate frame

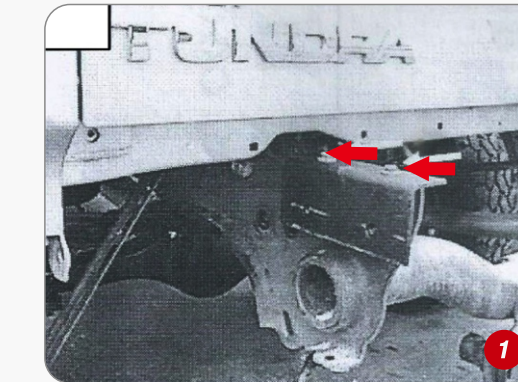


- (5)Unclip plastic clips that are holding the bumper to the top of the bumper.



- (6)Remove the three 12mm bolts that attach the bumper to the tow hitch.

- 3 Step3**  
**Install the new rear bumper.**



- (1)Attach L-Brackets to top of tow hitch, using with 4 of F1, F2&F3.



- (2)Attach the new bumper, using with 4 of E1, E3&E4



- (3)Fix bumper, using with 4 of F1, F2, F4& 8 of F3.



- (4)Reattach tow hitch receiver harness and license plate lights.

### Enjoy Your New Nlight Bumper!

